# 2034500-2034501-2034502-2034503-2034504-2034510-2034511-2034512 - 2034513 - 2034514 - 2034515 - 2034520 - 2034521

Fra: Sendt: 10. marts 2015 10:27 Merete Troelsen <mt@agenturcentret.dk>

Dorte Langebæk

Elsi Muff

=

000

Emne:

jpm@agenturcentret.dk

Evelin testrapporter

Vedhæftede filer: SKMBT\_C22415031010050.pdf

Hej Elsi,

Hermed fremsendes testrapporter på Evelin skåle fra Tyrkiet.

Alle tests er udført i overensstemmelse med rammeforordning 1935/2004, for plast : forordning 10/2011 og mht. kvalitetsstyring/dokumentationsstyring : GMP forordning

Der henvises til ovennævnte under følgende 2 punkter i rapporterne:

-"Supplement information"

-"Compliance/non-compliance with the requirements and specifications"

VI har fremhævet de relevante reference.

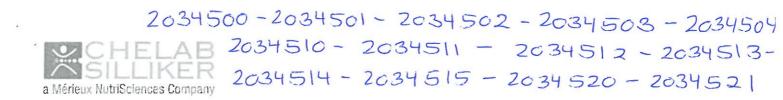
NY

Jens Peter Mathiesen

Med venlig hilsen / Mit freundlichen Grüssen / Best regards

Merete Troelsen

Dir. tlf. 4485 3663 E-Mail: mt@agenturcentret.dk www.agenturcentret.dk



# TEST REPORT N. 13/000395593

date of issue 19/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0001

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5

Page 1 of 2



follow test re	eport n.	13/000	0395593
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	ANALY	TICAL RES	ULTS						
	Value/Uncertair	Unit of measure	Reference values	e References	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUEOUS SOLUTION OF ACETIC ACID Met: UNI EN 1186:2003							07/11/2013- -19/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact	0,6 Filling (part 9)							01	3 4 5
Time	10	d (days)							6
Temperature Concentration	40 3,0	°C % w/v							7 8
OVERALL MIGRATION Met: UNI EN 1186 2003	600 <b>*</b> 0 mm						08/11/2013- -19/11/2013	01	9
Overall migration 1st test	< LoQ	mg/dm²			2,0				10
Overall migration 2nd test	< LoQ	mg/dm²			2.0				11
Overall migration 3rd test	< LoQ	mg/dm²	- 10	0- 455 4034 40	2,0				12
Medium overall migration	< LoQ	mg/dm²	<=10	Reg UE 10/11 (h)	2,0				13

### Supplement information

Row (13) - Reference: Reg UE 10/11 (h) = Regulation (EU) n° 10 of 14/01/2011 - G.U.U.E. n° L12 of 15/01/2011 - concerning plastic materials and objects intended to come into contact with food. Art 12 - Overall migration limit. According to norm UNI EN 1186-1:2003 point 12.3 the following analytical tolerances are admitted: 6 mg/kg or 1 mg/dm² in migration tests with aqueous simulants, 20 mg/kg or 3 mg/dm² in migration tests with rectified olive oil or its substitutive simulants. Such tolerances are the maximum difference between the average and the single values

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance / non-compliance with the requirements and specifications

Row (13): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which

results of overall and specific migrations have resulted in accordance with the limits. It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissati

Chímico Ordine de chimici - Provincia di treviso iscrizione n. 221

Direttore laboratorio

Dott. Tiziano Conte

Chimico Ordine dei chimici - Provincia di treviso (scrizione n. 148

If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 95%. - LoD is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. Traces (X)" means a value between LoD and LoQ, this value is indicative, "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound orderia (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regional List of the Laboratories

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Report digitally signed according to the law in force.

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# TEST REPORT N. 13/000396483

date of issue 20/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN.

BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0002

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5

Page 1 of 2



	ANALY	TICAL RES	JLTS						
No. of the state o	Value/Uncertain	1 Unit of measure	Reference values	References	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUEOUS SOLUTION OF ETHANOL Met. UNI EN 1186:2003							07/11/2013- -70/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact	0,6 Filling (part 9)							01	3 4 5
Time	10	d (days)							6
Temperature	40	°C							7
Concentration	10	% v/v							8
OVERALL MIGRATION Met: UNI EN 1186/2003							08/11/2013- -19/11/2013	01	9
Overall migration 1st test	< LoQ	mg/dm²			2,0				10
Overall migration 2nd test	< LoQ	mg/dm²			2,0				11
Overall migration 3rd test	< LoQ	mg/dm²			2.0				12
Medium overall migration	< LoQ	mg/dm²	<=10	Reg UE 10/11 (h)	2,0				13

# Supplement information

Row (13) - Reference: Reg UE 10/11 (h) = Regulation (EU) n° 10 of 14/01/2011 - G.U.U.E. n° L12 of 15/01/2011 - concerning plastic materials and objects intended to come into contact with food. Art 12 - Overall migration limit.

According to norm UNI EN 1186-1:2003 point 12.3 the following analytical tolerances are admitted: 6 mg/kg or 1 mg/dm² in migration tests with aqueous simulants, 20 mg/kg or 3 mg/dm² in migration tests with rectified olive oil or its substitutive simulants.

Such tolerances are the maximum difference between the average and the single values.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance I non-compliance with the requirements and specifications

Row (13): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits.

It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as wall as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissati

Chimico chimici - Provinc Iscrizione n. 221 rincia di freviso Ordine dei ch

Direttore laboratorio

Dott. Tiziano Conte

Chimico chimici - Provincia di treviso Iscrizione n. 148

If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 99%. - LoD is the limit of quantification. "n.d" is not detected and indicates a value between LoD and LoD, this value is indicative. "xx" includate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DDR n°73 of 16th January 2008 - If there is a specification (customer specifications, law limits) which has been compared to the analysical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.

Template 716/SQ rev. 5

2 of 2







# TEST REPORT N. 13/000402470

date of issue 25/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN

LTD, STI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN.

. BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0003

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling Information

Sampled by

Customer







LAB Nº 0051

	ANALY	TICAL RES	JLTS						
	Value/Uncertair	Unit of measure	Reference values	References	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN OIL MeL: UNI EN 1188:2003							07/11/2013- -25/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact	0,6 Filling (part 8)							01	3 4 5
Time Temperature	10 40	d (days) °C							6 7
OVERALL MIGRATION Met: UNI EN 1186-2003							07/11/2013-	01	8
Overall migration 1st test	2,0	mg/dm²			2,0				9
Overall migration 2nd test	2,5	mg/dm²			2,0				10
Overall migration 3rd test	2,0	mg/dm²	20044		2,0				11
Medium overall migration	2.2±1.4	mg/dm <sup>2</sup>	<=10	Reg UE 10/11 (h)	2.0				12

# Supplement information

Row (12) - Reference: Reg UE 10/11 (h) = Regulation (EU) n° 10 of 14/01/2011 - G.U.U.E. n° L12 of 15/01/2011 - concerning plastic materials and objects intended to come into contact with food. Art 12 - Overall migration limit.

According to norm UNI EN 1186-1:2003 point 12.3 the following analytical tolerances are admitted: 6 mg/kg or 1 mg/dm² in migration tests with aqueous simulants, 20 mg/kg or 3 mg/dm² in migration tests with rectified olive oil or its substitutive simulants.

Such tolerances are the maximum difference between the average and the single values.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance I non-compliance with the requirements and specifications

Row (12): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits.

It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissatí

Chimico Oroine dei crimici - Provincia di tre ilso Ilsorizione n. 221

Direttore laboratorio

Dott. Tiziano Conte

Chimica Ordine del chimici - Provincia di treviso Iscrizione n. 148

The line marked by a star (\*) is not accredited by Accredia, member of MLA. - If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 99%. - LoD is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoQ, this value is indicative, "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DDR n\*73 of 16th January 2008 - If there is a specification (customer specifications, law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interval of measure.

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# TEST REPORT N. 13/000395302

date of issue 19/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1

BLOK ZEMIN 1-2 IKITELLI ORG.

. BASAKSEHIR-ISTANBUL Turchia

Sample information

Acceptance number

13.063069.0004

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5







LAB Nº 0051

	ANALY	TICAL RES	ULTS						-
	Value/Uncertai	n Unit of measure	Reference values	References	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUEOUS SOLUTION OF ETHANOL Me: UNI EN 1185 2003							07/11/2013- -19/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact	0,6 Filling (part 14-6)							01	3 4 5
Time Temperature Concentration	10 40 95	d (days) °C % v/v							6 7 8
OVERALL MIGRATION Met: UNI EN 1186:2003							06/11/2013- -19/11/2013	01	9
Overall migration 1st test	< LoQ	mg/dm²			2,0				10
Overall migration 2nd test	< LoQ	mg/dm²			2,0				11
Overall migration 3rd test	< LoQ	mg/dm²		B - 115 4694703	2,0				12
Medium overall migration	< LoQ	mg/dm²	<=10	Reg UE 10/11 (h)	2,0				13

# Supplement information

Row (13) - Reference: Reg UE 10/11 (n) = Regulation (EU) n° 10 of 14/01/2011 - G.U.U.E. n° L12 of 15/01/2011 - concerning plastic materials and objects intended to come into contact with food. Art 12 - Overall migration limit.

According to norm UNI EN 1186-1:2003 point 12.3 the following analytical tolerances are admitted: 6 mg/kg or 1 mg/drn² in migration tests with aqueous simulants, 20 mg/kg or 3 mg/drn² in migration tests with rectified olive oil or its substitutive simulants.

Such tolerances are the maximum difference between the average and the single values.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance / non-compliance with the requirements and specifications

Row (13): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits.

It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissati

Chimico Ordine dei chimici - Provincia di treviso Iscrizione n. 221

Direttore laboratorio

Dott. Tiziano Conte

Chimico Ordine del chimid - Provincia di treviso Ischizione n. 145

Template 716/SQ rev. 5

Page







The line marked by a star (\*) is not accredited by Accredia, member of MLA. - If not otherwise specified, the unconsinty is extended and has been culculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a contidence interval of zero with a probability interval of about 95%. - LoD is the limit of quantification. "n.d" is not detected and indicates a value inferior to the LoD. "traces (x)" means a value between LoD and LoD, this value is indicative. "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regurds the procedures for the food safety in food industries, as reported in Annex A of DDR n\*73 of 16th January 2005 - If there is a specification (customer specifications, law limits) which has been compared to the analytical results, the values shown in bodi indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the compansion of the value with the reference values without considering the confidence interval of measure.

Template 716/SQ rev. 5

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# TEST REPORT N. 13/000400182

date of issue 22/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN

LTD. STI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN.

. BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0002

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer







Page

2 of 3

	ANALY	TICAL RES	ULTS						
	Value/Uncertair	Unit of measure	Reference values	References	LoQ	LcD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUEOUS SOLUTION OF ETHANOL Mel.: UNI EN 1188 2003							07/11/2013- -20/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact Time Temperature Concentration	0,6 Filling (part 9) 10 40 10	d (days) °C % v/v						01	3 4 5 6 7 8
IN ETHANOL SIMULANT - MIGRATION								01	9
Met.: UNI EN 1185:2003 BARIUM Met.: MP 1663 rev 3 2013	0,0165 ±0,0041	mg/kg	<=1	Reg UE 10/11 (i)	0,0010	0.0605 0	06/11/2013- -21/11/2013	01	10
COBALT Met.: MP 1663 rev 3 2013	n.d.	mg/kg	<=0,05	Reg UE 10/11 (i)	0,0010	0,000S 0	05/11/2013- -21/11/2013	01	11
IRON Met: MP 1663 rev 3 2013	n.d.	mg/kg	<=48	Reg UE 10/11 (i)	0,0010	0,0005 0	06/11/2013- -19/11/2013	01	12
LITHIUM Met.: MP 1663 rev 3 2013	traces	mg/kg	<=0,6	Reg UE 10/11 (i)	0,0010	0.0005 0	06/11/2013- -21/11/2013	01	13
MANGANESE Met.: MP 1663 rev 3 2013	0,0185 ±0,0047	mg/kg	<=0,6	Reg UE 10/11 (i)	2,0010	0.0005 0	06/11/2013- -21/11/2013	01	14
COPPER Met.: MF 1663 rev 3 2013	n.d.	mg/kg	<=5	Reg UE 10/11 (i)	0,0010	0.0005	08/11/2013- -21/11/2013	01	15
ZINC Met.: MP 1663 :uv 3 2013	0,166±0,041	mg/kg	<#25	Reg UE 10/11 (i)	0.0010	0,0005	06/11/2013- -21/11/2013	01	16

# Supplement information

Row (10-16) - Reference: Reg UE 10/11 (i) = COMMISSION REGULATION (EU) No 10/2011 of 14 January 2011 G.U.U.E. n° L12 of 15 January 2011 - on plastic materials and articles intended to come into contact with food. Annex I table 1.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance / non-compliance with the requirements and specifications

Row (10,11,12,13,14,15,16): the analytical results are IN ACCORDANCE with the indicated references. The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim. Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits. It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissati

Chimico Ordine dei chimidi - Provincia di treuso Iscrizione n. 221

Template 716/SQ rev. 5

Direttore laboratorio

Dott. Tiziano Conte

Ordine dei chimici - Provincia di treviao Iscrizione n. 145

Report digitally signed according to the law in force.

The results contained in this Test Report refer only to the analyzed sample. This Test Report can not be copied, even partially, without Chelab's written permission.







LAB Nº 0051

The line marked by a star (\*) is not accredited by Accredia, member of MLA. If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoO is the detection limit and identifies a confidence interval of zero with a probability interval of about 95%. - LoO is the limit of quantification, "n.d" is not detected and indicates a value inferior to the LoD. "traces (x)" means a value between LoD and LoO, this value is indicative, "<x" or ">x" indicate inferior to superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DDR n\*73 of 18th January 2008 - If there is a specification (customer specification, law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.

Template 716/SQ rev. 5

Page 3 of 3



# TEST REPORT N. 13/000395593

date of issue 19/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN

LTD. STI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN.

. BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0001

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5

Page 1 of 2



	ANALY"	TICAL RES	JLTS						
	Value/Uncertair	Unit of measure	Reference values	References	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUECUS SOLUTION OF ACETIC ACID Met. UN EN 1186 2003							07/11/2013- -19/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact	0,6 Filling (part 9)							01	3 4 5
Time Temperature	10 40	d (days) °C							6 7
Concentration	3,0	% w/v							8
OVERALL MIGRATION Mel: UNI EN 1186 2003							06/11/2013- -19/11/2013	01	9
Overall migration 1st test	< LoQ	mg/dm²			2.0				10
Overall migration 2nd test	< LoQ	mg/dm²			2.0				11
Overall migration 3rd test	< LoQ	mg/dm²			2,0				12
Medium overall migration	< LoQ	mg/dm²	<=10	Reg UE 10/11 (h)	2.0				13

### Supplement information

Row (13) - Reference: Reg UE 10/11 (h) = Regulation (EU) n° 10 of 14/01/2011 - G.U.U.E. n° L.12 of 15/01/2011 - concerning plastic materials and objects intended to come into contact with food. Art 12 - Overall migration limit.

According to norm UNI EN 1186-1:2003 point 12.3 the following analytical tolerances are admitted: 6 mg/kg or 1 mg/dm² in migration tests with aqueous simulants, 20 mg/kg or 3 mg/dm² in migration tests with rectified olive oil or its substitutive simulants.

Such tolerances are the maximum difference between the average and the single values.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance / non-compliance with the requirements and specifications

Row (13): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which

reserver, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits. It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2005.

# Responsabile prove chimiche

Dott. Italo Commissati

Chimico Ordine dei chimici - Provincia di treviso Iscrizione n. 221

# Direttore laboratorio

Dott. Tiziano Conte

Cremco Ordina dei chimio - Provincia di treviso Iscrizione n. 148

If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 99%. - LoQ is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoQ, this value is indicative. "<x" or ">x" indicate inferior or superior to the measurement field of the lest. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industmess, as reported in Annex A of DDR n°73 of 16th January 2003 - If there is a specification (customer specifications), law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.

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Report digitally signed according to the law in force.

The results contained in this Test Report refer only to the analyzed sample. This Test Report can not be copied, even partially, without Chelab's written permission.







# TEST REPORT N. 13/000400181

date of issue 22/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL Turchia

Sample information

Acceptance number

13.063069.0001

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5







LAB Nº 0051

	ANALY	CAL RES	ULTS						
	Value/Uncertain	Unit of measure	Reference values	References	LcQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS									1
MIGRATION IN AQUEOUS SOLUTION OF ACETIC ACID Met. UNI EN 1195 2003							07/11/2013- -19/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact Time Temperature Concentration	0,6 Filling (part 9) 10 40 3,0	d (days) °C % w/v						01	3 4 5 6 7 8
IN ACETIC ACID SIMULANT - MIGRATION								01	9
BARIUM Met.: MP 1663 rev 3 2013	0,0041 ±0,0012	mg/kg	<=1	Reg UE 10/11 (i)	0.0010	0,0005	05/11/2013- -21/11/2013	01	10
COBALT Mel: MP 1663 rev 3 2013	n.d.	mg/kg	<=0,05	Reg UE 10/11 (i)	0,0010	0,0005 0	06/11/2013- -21/11/2013	01	11
IRON Met.: MP 1663 ray 3 2013	0,0300	mg/kg	<=48	Reg UE 10/11 (i)	0,0010	0,0005	05/11/2013- -21/11/2013	01	12
LITHIUM Met: MP 1663 re / 3 2013	traces	mg/kg	<=0,6	Reg UE 10/11 (i)	0,0010	0,0005	06/11/2013-	01	13
MANGANESE Met.: MP 1663 rev 3 2013	0,00117 ±0,00088	mg/kg	<=(),{()=>	Reg UE 10/11 (I)	0,0010	0.0005	06/11/2013- -21/11/2013	01	14
COPPER Met: MP 1663 rev 3 2013		mg/kg	<>5	Reg UE 10/11 (i)	0,0010	0,0005	06/11/2013-	01	15
ZINC MeL: MP 1663 rev 3 2013	0,0208 ±0,0052	mg/kg	<=25	Re; UE 10/11 (i)	0,0010	0,0005	06/11/2013-	01	16
PRIMARY AROMATIC AMINES Met: LMEG § 35 L 00 00 6 1:1995/CCR 2002	,	griig	nol delectable	Rog UE 10/11 (s)	0,0050	0.0020	07/11/2013-	01	17

# Supplement information

Row (10-16) - Reference: Reg UE 10/11 (j) = COMMISSION REGULATION (EU) No 10/2011 of 14 January 2011 G.U.U.E. n° L12 of 15 January 2011 - on plastic materials and articles intended to come into contact with food. Annex I table 1.

Row (17) - Reference: Reg UE 10/11 (s) = Regulation EU n° 10 of 14 January 2011 - European Union Official Gazette n° L12 of 15 January 2011 - on plastic materials and articles intended to come into contact with food. Annex II point 2. The reference establishes that the substance shall not migrate in detectable quantities (ND) applying a detection limit of substance 0.01 mg per kg food.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance / non-compliance with the requirements and specifications

Row (10,11,12,13,14,15,16,17): the analytical results are IN ACCORDANCE with the indicated references. The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits.

It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the

legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 EC 2023/2006.

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LAB N° 0051

Responsabile prove chimiche

Dott. Italo Commissati

Chimico Ordine dei chintici - Provincia di trevisa Iscrizione n. 221 Direttore laboratorio

Dott. Tiziano Conte

Chimico Ordine dei chimici - Provincia di freviso iscrizione n. 148

The line marked by a star (\*) is not accredited by Accredia, member of MLA. If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor is 2 corresponding to a probability interval of about 95%. - LoO is the detection limit and identifies a confidence interval of zero with a probability interval of about 95%. - LoO is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoQ, this value is indicative. "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.6.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DOR n\*73 of 16th January 2003 - If there is a specification (customer specifications, law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.

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# TEST REPORT N. 13/000402468

date of issue 25/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYA TIC. SAN

LTD. STI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN.

. BASAKSEHIR-ISTANBUL

Turchia

Sample information

Acceptance number

13.063069.0003

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5







1 AR Nº 0051

	ANALY	TICAL RES	ULTS						
	Value/Uncertair	Unit of measure	Reference values	References	LcQ	LoD	Start/end date of analysis	Op. units	Rov
ON SAMPLE AS IT IS									1
MIGRATION IN OIL Met.: UNI EN 1186 2003							07/11/2013- -25/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume Type of contact Time Temperature	0,6 Filling (part 8) 10 40	d (days) "C						01	3 4 5 6 7
N OIL SIMULANT - MIGRATION Met.: UNI EN 1166.2003								01	8
BARIUM Met: MP 1663 rev 3 2013	0,0139 ±0,0071	mg/kg	<=1	Reg UE 10/11 (i)	0,010	0,0050	08/11/2013- -21/11/2013	01	9
COBALT Met.: MP 1663 rev 3 2013	traces	mg/kg	<=0,05	Reg UE 10/11 (i)	0,010	0,0050	06/11/2013- -21/11/2013	01	10
RON Well: MP 1863 rev 3 2010	0,100±0,026	mg/kg	<=48	Reg UE 10/11 (i)	0,010	0,0050	06/11/2013- -20/11/2013	01	11
LITHIUM Met : MP 1663 rev 3 2013	n.d.	mg/kg	0,0=>	Reg UE 10/11 (i)	0.010	0,0050	06/11/2013- -21/11/2013	01	12
MANGANESE Met.: MP 1663 rev 3 2013	0,0153 ±0,0073	mg/kg	<=0,6	Reg UE 10/11 (i)	0,0010	0,0005 0	06/11/2013- -21/11/2013	01	13
COPPER Met.: MP 1663 rev 3 2013	0,0138 ±0,0071	mg/kg	< 45	Reg UE 10/11 (i)	0,010	0,0050	06/11/2013- -21/11/2013	01	14
ZINC det.: MP 1663 ray 3 2013	0,0139 ±0,0071	mg/kg	<=25	Reg UE 10/11 (i)	9,010	0,0050	06/11/2013- -21/11/2013	01	15

# Supplement information

Row (9-15) - Reference: Reg UE 10/11 (i) = COMMISSION REGULATION (EU) No 10/2011 of 14 January 2011 G.U.U.E. n° L12 of 15 January 2011 - on plastic materials and articles intended to come into contact with food. Annex I table 1.

# Operative units

Unit 01: Via Fratta Resana (TV)

# Compliance I non-compliance with the requirements and specifications

Row (9,10,11,12,13,14,15): the analytical results are IN ACCORDANCE with the indicated references.

The suitability of the sample for food contact is subordinated to the evaluation of the test results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results performed for this aim.

Therefore, it is possible to retain that the material, on tested conditions, is suitable to come into contact with the food that are simulated by the simulants which results of overall and specific migrations have resulted in accordance with the limits.

It is pointed out that food suitability has to be considered as valid provided that the used monomers, additives and technological adjuvants are admitted by the legislation in force, the possible overall and specific migrations limits are respected as well as the requisites established by the regulations EC 1935/2004 and EC 2023/2006.

Responsabile prove chimiche

Dott. Italo Commissati

Chimeo Ordina dei chimici - Provincia di treviso Iscrizione n. 221

Direttore laboratorio

Dott. Tiziano Conte

Chimico Ordina de, chimid - Provincia di Ireviso Iscrizione n. 148

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LAB Nº 0051

The line marked by a star (\*) is not accredited by Accredia, member of MLA. - If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 95%. - LoD is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoD, this value is indicative. "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the suns are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DDR n\*73 of 16th January 2008 - If there is a specification (customer specifications, law limits) which has been compared to the analytical results, the values shown in bold indicate a result which is out of the specification. - If not differently specified the opinions and interpretations eventually reported are referred to analysed parameters and are based on the comparison of the value with the reference values without considering the confidence interval of measure.

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# TEST REPORT N. 13/000390248

date of issue 15/11/2013

Customer ID

0053426/002

Messrs

HI-PAS PLASTIK ESYATIC, SAN

LTD. STI

SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG.

SAN.

. BASAKSEHIR-ISTANBUL

Turchia

# Sample information

Acceptance number

13.063069.0005

Delivered by

UPS on 06/11/2013

Receiving Date

06/11/2013

Place of origin

HI-PAS PLASTIK ESYA TIC. SAN LTD. STI SULEYMAN DEMIREL BULVARI 23 CADDE HESKOP SAN SIT S 1 BLOK ZEMIN 1-2 IKITELLI ORG. SAN. . BASAKSEHIR-ISTANBUL

Turchia

Sample Description

POLYSTYRENE BOWLS

Sampling information

Sampled by

Customer

Template 716/SQ rev. 5



	ANALYTICAL RES	ULTS					
	Va'ue/Uncertain	Unit of measure	LoQ	LoD	Start/end date of analysis	Op. units	Row
ON SAMPLE AS IT IS							1
MIGRATION IN ISOOCTANE Meli: UNI EN 1186 2003					07/11/2013- -14/11/2013	01	2
CONDITIONS OF CONTACT Ratio surface area/volume	0,6					01	3 4
Type of contact	Filling (part 14-6)						5
Time Temperature	2,0 20	d (days) °C					6 7
OVERALL MIGRATION					06/11/2013- -14/11/2013	01	8
Overall migration 1st test	< LoQ	mg/dm²	2,0				9
Overall migration 2nd test	< LoQ	mg/dm²	2.0				10
Overall migration 3rd test	< LoQ	mg/dm²	2.0				11
Medium overall migration	< LoQ	mg/dm²	2,0				12

# Operative units

Unit 01: Via Fratta Resana (TV)

Responsabile prove chimiche

Dott. Italo Commissati

Chimico Ordine dei chimici - Provincia di treviso Iscrizione n. 221

Direttore laboratorio

Dott. Tiziano Conte

Chimico Ordine del chimidi - Provincia di treviso Iscrizione n. 148

If not otherwise specified, the uncertainty is extended and has been calculated with a recovery factor k=2 corresponding to a probability interval of about 95%. - LoD is the detection limit and identifies a confidence interval of zero with a probability interval of about 99%. - LoQ is the limit of quantification."n.d" is not detected and indicates a value inferior to the LoD. "traces (X)" means a value between LoD and LoQ, this value is indicative. "<x" or ">x" indicate inferior or superior to the measurement field of the test. - If not differently specified, the sums are calculated by lower bound criteria (L.B.). - Registration with the number 7 of the Regional List of the laboratories of the Regione Veneto which perform analyses as regards the procedures for the food safety in food industries, as reported in Annex A of DDR n°73 of 16th January 2008

Template 716/SQ rev. 5

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